

#### SCOPE OF ACCREDITATION

#### Chemical Processing

Premier Processing, LLC 3002 West Pawnee Suite 104 Wichita, KS 67213-1806

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

### AC7108 Rev I - Nadcap Audit Criteria for Chemical Processing (to be used on audits on/after 21 January 2018)

AC7108/01— Painting Dry Film Coatings and Sol Gel as a Preparation for Paint – AC7108/1 must also be selected

AC7108/02 - Etch Inspection Processes and Pre-Penetrant Etch - AC7108/2 must also be selected

AC7108/04 - Solution Analysis and Testing - AC7108/4 must also be selected

AC7108/08 - Anodizing (Not for Metal Bond) - AC7108/8 must also be selected

AC7108/11 - Conversion Coating - AC7108/11 must also be selected

General Cleaning and Pre-Cleaning

Alkaline Cleaning (If Titanium Alkaline Cleaning is also carried out then please check Chemical Cleaning – Titanium Cleaning – Alkaline" also)

Solvent Cleaning

Ovens for Thermal Treatments with a set point at or below 250°F (121°C) or for Miscellaneous Heating Processes, e.g. Part Drying.

Stripping of Coatings as an Internal Rework Process
Organic Coatings

## AC7108/1 Rev D - Nadcap Audit Criteria for Painting & Dry Film Coatings (to be used on audits on/after 12 July 2020)

Painting

AC7108/2 Rev G - Nadcap Audit Criteria for Etch Inspection Processes (Anodic Etch, Blue Etch, Anodize, Local, Macrostructure, Nital/Temper) and Pre-Penetrant Etch (to be used on audits on/after 11 October 2020)

Pre-Penetrant Etch Immersion pre

AC7108/4 Rev C - Nadcap Audit Criteria for Solution Analysis and Testing in Support of Chemical Processing to AC7108 (To Be Used On Audits Conducted On audits on/after 21

t-frm-0004 29-May-20

### **January 2018)**

Solution Analysis In Support of AC7108

Testing Performed Internally In Support of the Chemical Process Accreditation

- B05 Salt Spray Testing In Support of AC7108
- B10 Adhesion Testing (Adhesion Tape Testing) In Support of AC7108
- B13 Coating Weight Testing In Support of AC7108
- B14 Conductivity Testing In Support of AC7108
- B16 Coating Thickness Measurement In Support of AC7108
- B22 Solvent Resistance Testing In Support of AC7108
- B23 Other Testing In Support of AC7108

## AC7108/8 - Nadcap Audit Criteria for Anodizing (Not For Metal Bond) (to be used on audits on/after 5 June 2016)

Anodize Aluminum, Chromic Acid

Anodize Aluminum, Sulfuric Acid

Anodizing Aluminum, Type 1 Non-Hexavalent Chrome (e.g. Boric/Sulfuric)

Seal

# AC7108/11 - Nadcap Audit Criteria for Conversion Coating (to be used on audits on/after 5 June 2016)

Aluminum

t-frm-0004 29-May-20